

What Is Claimed Is:

1. An insulation material comprising:  
a first layer of material of somewhat uniform thickness;  
a second layer of material of somewhat uniform thickness for  
5 positioning over said first fabric;  
inserts for insertion between said first layer and said second layer;  
and  
means for affixing said first layer and said second layer together  
whilst securing the inserts therebetween.
- 10 2. The insulation material in accordance with claim 1 wherein said  
means for affixing includes thermo bonding, thermo setting, gluing, stitching  
or needling.
- 15 3. The insulation material in accordance with claim 2 wherein said  
inserts are taken from the group consisting essentially of: strips of material  
which is fibrous or non-fibrous, rope, flexible thin wall tubing, foam  
material, fiberglass, fibrous sliver/tow or material formed into a helix.
- 20 4. The insulation material in accordance with claim 1 wherein said  
inserts are taken from the group consisting essentially of: strips of material  
which are fibrous or non-fibrous, rope, flexible thin wall tubing, foam  
material, fiberglass, fibrous sliver/tow or material formed into a helix.
- 25 5. The insulation material in accordance with claim 1 which includes  
two layers of inserts.
6. The insulation material in accordance with claim 5 wherein at least  
some of inserts of one layer are at an angle to inserts in a second layer.
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7. The insulation material in accordance with claim 6 wherein the angle is 90°.

5 8. The insulation material in accordance with claim 5 which includes at least one intermediate layer of material of somewhat uniform thickness disposed between the two layers of inserts.

10 9. The insulation material in accordance with claim 6 which includes at least one intermediate layer of material of somewhat uniform thickness disposed between the two layers of inserts.

15 10. The insulation material in accordance with claim 5 which includes at least two intermediate layers of material of somewhat uniform thickness disposed between the two layers of inserts.

11. The insulation material in accordance with claim 1, wherein said layers of material are non-woven and comprise: batt, air laid fibers, melt blown fibers, spun-bond fibers or hydro-entangled fibers.

20 12. The insulation material in accordance with claim 8, wherein said layers of material are non-woven and comprise: batt, air laid fibers, melt blown fibers, spun-bond fibers or hydro-entangled fibers.

25 13. The insulation material in accordance with claim 9, wherein said layers of material are non-woven and comprise: batt, air laid fibers, melt blown fibers, spun-bond fibers or hydro-entangled fibers.

30 14. The insulation material in accordance with claim 10, wherein said layers of material are non-woven and comprise: batt, air laid fibers, melt blown fibers, spun-bond fibers or hydro-entangled fibers.